




IPS e.max[®] Press

Ingots Selection








Shade of the prepared natural tooth/Abutment	Desired Tooth Shade: Bleach BL and A–D Shade Guide																			
	BL1	BL2	BL3	BL4	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
IPS Natural Die Material		Multi BL2	Multi BL2*		Multi A1	Multi A2	Multi A3	Multi A3.5	Multi A3.5*	Multi B1	Multi B2	Multi B2*	Multi B2*	Multi C1	Multi C2	Multi C2*		Multi D2	Multi D2*	Multi D2*
ZrO ₂ Abutment (non-shaded) 	HT BL1	HT BL2	HT BL3	HT BL4	HT A1	HT A2	HT A3	HT A3,5	HT A4	HT B1	HT B2	HT B3	HT B4	HT C1	HT C2	HT C3	HT C4	HT D2	HT D3	HT D4
		MT BL2	MT BL2	MT BL4	MT A1	MT A2	MT A3	MT A3	MT A3	MT B1	MT A2	MT A3	MT A3	MT B1	MT A3	MT A3	MT A3	MT B1	MT A3	MT A3
	LT BL1	LT BL2	LT BL3	LT BL4	LT A1	LT A2	LT A3	LT A3,5	LT A4	LT B1	LT B2	LT B3	LT B4	LT C1	LT C2	LT C3	LT C4	LT D2	LT D3	LT D4
	MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
	HO 0	HO 0	HO 0	HO 0	HO 1	HO 1	HO 2	HO 2	HO 2	HO 1	HO 1	HO 1	HO 1	HO 1	HO 1	HO 2	HO 2	HO 2	HO 2	HO 2
ND 1 		Multi BL2	Multi BL2*		Multi A1	Multi A2	Multi A3	Multi A3.5	Multi A3.5*	Multi B1	Multi B2	Multi BL2*		Multi C1	Multi C2	Multi C2*	Multi C2*	Multi D2	Multi D2*	
	HT BL1	HT BL2	HT BL3	HT BL4	HT A1	HT A2	HT A3	HT A3,5	HT A4	HT B1	HT B2	HT B3	HT B4	HT C1	HT C2	HT C3	HT C4	HT D2	HT D3	HT D4
		MT BL2	MT BL2	MT BL4	MT A1	MT A2	MT A3	MT A3	MT A3	MT B1	MT A2	MT A3	MT A3	MT B1	MT A3	MT A3	MT A3	MT B1	MT A3	MT A3
	LT BL1	LT BL2	LT BL3	LT BL4	LT A1	LT A2	LT A3	LT A3,5	LT A4	LT B1	LT B2	LT B3	LT B4	LT C1	LT C2	LT C3	LT C4	LT D2	LT D3	LT D4
	MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
ND 2 		Multi BL2	Multi BL2*		Multi A1	Multi A2	Multi A3	Multi A3.5	Multi A3.5*	Multi B1	Multi B2	Multi BL2*		Multi C1	Multi C2	Multi C2*	Multi C2*	Multi D2	Multi D2*	
	HT BL1	HT BL2	HT BL3	HT BL4	HT BL2	HT A2	HT A3	HT A3,5	HT A4	HT BL2	HT B2	HT B3	HT B4	HT C1	HT C2	HT C3	HT C4	HT D2	HT D3	HT D4
			MT BL2	MT BL3	MT A1	MT A2	MT A3	MT A3	MT A3	MT B1	MT A2	MT A3	MT A3	MT B1	MT A3	MT A3	MT A3	MT B1	MT A3	MT A3
	LT BL1	LT BL2	LT BL3	LT BL4	LT A1	LT A2	LT A3	LT A3,5	LT A4	LT B1	LT B2	LT B3	LT B4	LT C1	LT C2	LT C3	LT C4	LT D2	LT D3	LT D4
	MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
ND 3 			Multi BL2		Multi BL2*	Multi A1	Multi A2	Multi A3.5	Multi A3.5*	Multi B1	Multi B2	Multi BL2*		Multi C1	Multi C2	Multi C2*	Multi C2*	Multi D2	Multi D2*	
					HT BL2	HT A1	HT A3	HT A3,5	HT A4	HT BL1	HT BL2	HT B2	HT B2	HT BL2	HT C1	HT C2	HT B4	HT B1	HT D2	HT D2
					MT BL2	MT BL2	MT A2	MT A2	MT A3	MT BL4	MT A1	MT A2	MT A2	MT B1	MT A3	MT A3	MT A3	MT B1	MT A2	MT A3
	LT BL1	LT BL2	LT BL2	LT BL4	LT BL3	LT A1	LT A2	LT A3,5	LT A4	LT B1	LT B2	LT B3	LT B4	LT C1	LT C2	LT C3	LT C4	LT D2	LT D3	LT D4
	MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
ND 4 ** 			Multi BL2		Multi BL2	Multi A1	Multi A2	Multi A3	Multi A3.5*	Multi BL2*	Multi B1	Multi B2	Multi B2*	Multi C1	Multi B2	Multi C2*	Multi C2*	Multi D2	Multi B2	Multi D2*
								HT B3	HT B3				HT BL2	HT BL2	HT BL1	HT B1	HT B3	HT C2	HT BL1	HT B1
						MT BL2	MT A2	MT A3	MT A3	MT BL2	MT BL4	MT A2	MT A2	MT B1	MT A2	MT A3	MT A3	MT B1	MT A2	MT A3
	LT BL1	LT BL2	LT BL2	LT BL4	LT BL2	LT A1	LT A2	LT A3	LT A4	LT BL3	LT B1	LT B2	LT B3	LT C1	LT B2	LT C3	LT C4	LT D2	LT B2	LT D3
	MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
ND 5 ** 			Multi BL2		Multi BL2	Multi A1	Multi A2	Multi A3	Multi A3.5*	Multi BL2*	Multi B1	Multi B2	Multi B2*	Multi C1	Multi B2	Multi C2*	Multi C2*	Multi D2	Multi B2	Multi D2*
						HT BL1	HT BL1	HT A3,5	HT A4		HT BL1	HT BL1	HT BL2	HT BL2	HT A1	HTA3	HT B3	HT BL1	HT A2	HT C1
							MT A1	MT A2	MT A3	MT BL2	MT BL2	MT BL4	MT BL4	MT B1	MT A2	MT A3	MT A3	MT B1	MT A2	MT A3
	LT BL1	LT BL2	LT BL2	LT BL4	LT BL2	LT A1	LT A2	LT A3	LT A4	LT BL3	LT B1	LT B2	LT B3	LT C1	LT B2	LT C3	LT C4	LT D2	LT B2	LT D3
	MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4

If the suggested ingot shade is not available, the ingot with the next lighter shade in the respective shade group can be chosen. The desired shade is achieved by means of the staining technique.

* Multi: This option is recommended. The desired shade is achieved by means of the staining technique.

** With MO ingots, the brightness and chroma are controlled by means of the wash firing.



Shade of the prepared natural tooth/Abutment	Desired Tooth Shade: Bleach BL and A–D Shade Guide																					
	BL1	BL2	BL3	BL4	A1	A2	A3	A3.5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4		
IPS Natural Die Material ND 6 ** 			Multi BL2			Multi A1	Multi A2	Multi A3	Multi A3.5	Multi BL2*	Multi B1	Multi B2	Multi B2*	Multi C1	Multi B2	Multi C2*	Multi C2*	Multi D2	Multi B2	Multi D2*		
						HT BL1	HT BL1	HT BL1	HT A3				HT BL1	HT BL2		HT B1	HT B2	HT B3	HT BL1	HT BL2	HT BL2	
								MT A1	MT A2	MT A3				MT BL4	MT BL4	MT B1	MT A2	MT A3	MT A3	MT B1	MT A2	MT A3
			LT BL1	LT BL2	LT BL4	LT BL1	LT A1	LT A2	LT A3	LT A3,5	LT BL3	LT B1	LT B2	LT B3	LT C1	LT B2	LT C3	LT C4	LT D2	LT B2	LT D3	
			MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
		HO 0	HO 0	HO 0	HO 0	HO 1	HO 1	HO 2	HO 2	HO 2	HO 1	HO 1	HO 1	HO 1	HO 1	HO 2	HO 2	HO 2	HO 2	HO 2	HO 2	
ND 7 ** 			Multi BL2			Multi A1	Multi A2	Multi A3	Multi A3.5	Multi BL2*	Multi B1	Multi B2	Multi B2*	Multi C1	Multi B2	Multi C2*	Multi C2*	Multi D2	Multi B2	Multi D2*		
													HT BL1	HT BL1	HT A1	HT A3	HT A3,5	HT A4	HT B1	HT BL2	HT BL2	
								MT BL2		MT A2					MT B1	MT A3	MT A3	MT A3	MT B1	MT A2	MT A3	
			LT BL1	LT BL2	LT BL4	LT BL1	LT A1	LT A2	LT A3	LT A3,5	LT BL3	LT B1	LT B2	LT B3	LT C1	LT B2	LT C3	LT C4	LT D2	LT B2	LT D3	
			MO 0	MO 0	MO 0	MO 0	MO 1	MO 1	MO 2	MO 2	MO 4	MO 1	MO 1	MO 3	MO 3	MO 1	MO 4	MO 4	MO 4	MO 4	MO 4	MO 4
		HO 0	HO 0	HO 0	HO 0	HO 1	HO 1	HO 2	HO 2	HO 2	HO 1	HO 1	HO 1	HO 1	HO 1	HO 2	HO 2	HO 2	HO 2	HO 2	HO 2	
ND 8 								Multi A3	Multi A3.5*					Multi B2	Multi C1	Multi B2	Multi C2*	Multi C2*	Multi D2	Multi B2	Multi D2	
															HT B2	HT C1	HT B2	HT C3	HT C4	HT D2	HT B2	HT D2
																		MT A3		MT A1		
									LT A3	LT A4					LT B2	LT C1	LT B2	LT C3	LT C4	LT D2	LT B2	LT D2
			HO 0	HO 0	HO 0	HO 0	HO 1	HO 1	HO 2	HO 2	HO 2	HO 1	HO 1	HO 1	HO 1	HO 1	HO 2	HO 2	HO 2	HO 2	HO 2	HO 2
ND 9 																						
			HO 0	HO 0	HO 0	HO 0	HO 1	HO 1	HO 2	HO 2	HO 2	HO 1	HO 1	HO 1	HO 1	HO 1	HO 2	HO 2	HO 2	HO 2	HO 2	HO 2
Ti Abutment 																						
			HO 0	HO 0	HO 0	HO 0	HO 1	HO 1	HO 2	HO 2	HO 2	HO 1	HO 1	HO 1	HO 1	HO 1	HO 2	HO 2	HO 2	HO 2	HO 2	HO 2

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